

Date: Wednesday, 04/02/2009 3:52:03 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 45498		
Estimate Number	: 13781		
P.O. Number	:	Part Number	: D38913
This Issue	: 04/02/2009 S.O. No. :	Drawing Number	: D3891 PROTOTYPE
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	:	Due Date	: 04/02/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>LMF 09-02-04</u>		
Comment	: Est Rev:A 09.02.04 new issue EC verified by:JLM		

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 5.1815 sf(s)/Unit Total : 5.1815 sf(s)
GE PLASTICS LEXAN SHEET 0.125"
Batch: 109455 HB 9-2-5

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3891
Dwg Rev: PROTO
Prog Rev: TYPE HB 9-2-5



2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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FOR ENGINEERING USE ONLY



Comment: SECOND CHECK

09-02-05 09.02.09

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

ENG USE ONLY 09.02.09

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



95279A

09-02-11

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.02.04

Product Name: 350 Baggage Protectors

Requested By: CP

Design Manager Approval: _____

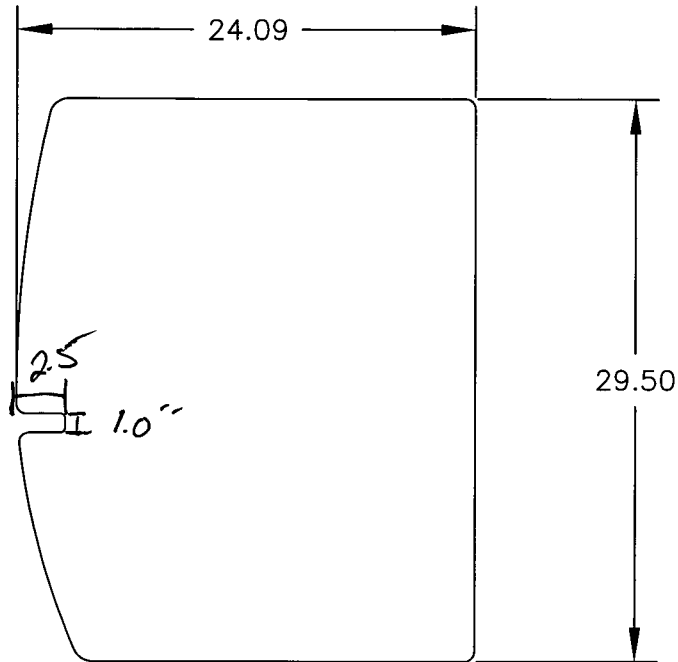
Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3891-1	SF	PANEL, RH	09.02.04	N	ASAP	Need qty(1), per dxf	
1	D3891-3	SF	PANEL, LH	09.02.04	N	ASAP	Need qty(1), per dxf	

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3891	REV. A SHEET 2 OF 2
DATE 09.02.04		TITLE PANEL	SCALE NTS

PROTOTYPE

PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

09.02.04



45498

D3891-3 PANEL, LH

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3891-3A.DXF"

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